

IN THE SPECIFICATION:

[0034] The fibrous material constituting the multi-layer pulp product produced by the procedure of the present invention can be constituted by a paste selected from among virgin ~~paste-pulp~~, recycled ~~paste-pulp~~, ~~paste-pulp~~ that has been de-inked or not, all kinds of ~~paste-pulp~~ whitened or not, and mixtures of the above.